



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

Print

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO042600	TWM001-VU	1	1	Net 30	M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft				120	2/22/2019	120		S154971	Stock	2/19/2019	\$ 3.40 / ft	1		\$408.00	TW Metals
		2			M6061T6T0.500W.058	6061-T6 Round Tube .500 X.058W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft				504		504		S154972	Stock	2/19/2019	\$ 2.15 / ft	1		\$1,083.60	TW Metals
Total:										624		624								\$1,491.60	

Plex 2/20/2019 9:51 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042600



**Supplier:** TWM001-VU  
TW Metals  
PO Box 933014  
Atlanta, GA 31193-3014 USA  
Phone: 585 768 5600  
Fax: 585 768 5601

**PO No:** PO042600

**PO Date:** 2/13/19

**Due Date:** 2/22/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
FEB 13 2019

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1 ✓ AT		M6061T6T0.375W.035		6061-T6 Round Tube .375 X.035W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	-	2/22/19	120 ft ✓	0 ft 120 ft	120 ft	\$3.40/ft	\$408.00
2 ✓ AT		M6061T6T0.500W.058		6061-T6 Round Tube .500 X.058W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	-	2/22/19	500 ft ✓	0 ft 504 ft	500 ft	\$2.1492/ft	\$1,074.60
Grand Total:											\$1,482.60	

*CL*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER**  
**PO042600**



**Order Notes**

**Procurement Quality Clauses**

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents  
  
A048 counterfeit parts avoidance, detection, mitigation and disposition program.  
  
A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 2/13/19 3:10 PM dart.lavoie.chantal

## Chantal Lavoie

**From:** Linda Lacelle  
**Sent:** Wednesday, February 13, 2019 2:13 PM  
**To:** Chantal Lavoie  
**Subject:** pls order another 400'

### Inventory Check

Part No: D4202-1



Container Type:



v

Part No / Component	Unit	Demand						Finished	
		Orders		Job Reqd		Order Reqd			
		Qty	Weight	Qty	Weight	Qty	Weight	Qty	Weight
D4202-1	pcs	0	0	0	0	24	0	140	0
M6061T6T0.500W.058	ft	0	0	315	0	0	0		

### D4202-1 Available to Sell

(FG - Orders) (FG - Demand) (Inventory - Orders)

5006+



O'Neal High-Performance Metals Group



**Packing Slip**

ORDER NO.: 60674273 FROM: CRAN PAGE 1

CUST NUMBER: 1203820 NET WGT: 52.989 REQ.DATE: 02/22/19 CONFIRMED  
 SOLD TO: SHIP TO:  
 DART AEROSPACE LTD DART AEROSPACE LTD  
 1270 ABERDEEN ST 1270 ABERDEEN ST  
 HAWKESBURY ON HAWKESBURY ON  
 CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 02/14/19  
 TERMS: NET 30 DAYS VIA: COMMON CARRIER  
 F.O.B.: SHIPPING POINT FREIGHT: PREPAID  
 CUST ORD NO.: P0042600 RELEASE NO.:  
 RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH  
 0001 41879 D6061-T6 3/8 OD X .035 WA 12 FT ML

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	120.000 FT	120.000 FT	120.000 FT	5.270	10

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
 PO:49394526 HT: F002821120001 PC: 10 CUSTOMER QTY: UOM  
 MLT:UNITED STATES MFG:UNITED STATES SLB/CL:227018

0002 42276 D6061-T6 1/2 OD X .058 WA 12 FT ML

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	500.000 FT	504.000 FT	504.000 FT	47.719	42

\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
 PO:49394824 HT: F002827810001 PC: 42 CUSTOMER QTY: UOM  
 MLT:UNITED STATES MFG:UNITED STATES SLB/CL:227083

BROKERS LIVINGSTON INTERNATIONAL

AREA	TYPE OF PKG	PKGS	GRS	WEIGHT	WIDTH	LENGTH	HGHT
NEW PEN REDDICRATE		1.000		82.989	4.0000	150.0000	4
Orders In Package - 1		Box	No -	TWPK19007302		CUBIC FT	1.3889
		1.000		82.989			

BY: TEMP02  
 RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_\_\_\_\_

1

DATE FILLED \_\_\_\_\_

**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
 PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
 REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



O'Neal High-Performance Metals Group



**Packing  
Slip**

ORDER NO.: 60674273

FROM: CRAN

PAGE 2

CUST NUMBER: 1203820	NET WGT: 52.989	REQ.DATE: 02/22/19	CONFIRMED
SOLD TO:	SHIP TO:		
DART AEROSPACE LTD	DART AEROSPACE LTD		
1270 ABERDEEN ST	1270 ABERDEEN ST		
HAWKESBURY ON	HAWKSURY ON		
CANADA	CN K6A 1K7	ONTARIO CANADA	CN K6A 1K7

SALESPERSON: DONNA SMALLEY	SHIP BY: 02/14/19
TERMS: NET 30 DAYS	27 ENGLEHARD DRIVE
F.O.B.: SHIPPING POINT	MONROE TWP NJ 08831
CUST ORD NO.: PO042600	
VIA: COMMON CARRIER	
FREIGHT: PREPAID	
RELEASE NO.:	
RECEIVING PHONE:	

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

# "CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 2/13/19

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



# KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: M49394526-1		CUSTOMER PART NUMBER: 41879		PRODUCT DESCRIPTION: Drawn Seamless Tube/Pipe	
KAISER ORDER NUMBER: 227018	LINE ITEM: 001	SHIP DATE: 10/03/2018	KAISER LOT NUMBER: F00282112	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 321.000 LB	QUANTITY: 607.000 PCS	B/L NUMBER: 231256	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: TW METALS INC 27 ENGLEHARD DRIVE EXIT 8A OFF NJ TPK MONROE TWP, NJ 08831 USA			SOLD TO: TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00282112	0001	0001	43.5	38.6	16.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D21998	.59	.27	.21	.04	.94	.09	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: OD: 0.3750"; Wall: 0.0350"; Round @

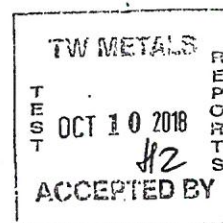
AMS4082P AMS-WW-T-700/6C ASTM B210-12

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED.

This Product Complies to FAR BAA, DFARS BAA, FAR TAA

COMPLIES TO DIN EN 10204 JAN 2005

No Weld Repair. Mercury Free.



### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00029706

Kaiser Order Number: 227018

Line Item: 001

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00029706  
Kaiser Order Number: 227018  
Line Item: 001

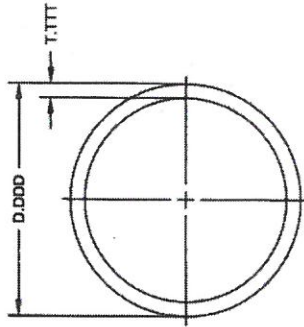


Line 1  
M6061T6T0375W-035

PURCHASE MATERIAL:  $\triangle C$  6061-T6T0375W-035 SEAMLESS TUBING  
 SPECIFICATION: WWT-7008  
 OR QQ-A-200/8 OR QQ-A-225/8  
 OR AMS 4080 OR AMS 4082 OR AMS 4083  
 OR ASTM B210 OR ASTM B241  $\triangle C$

PART NUMBER: M6061T6T0375W-035

WHERE "D.DDD" = OD IN INCHES  
 "T.TTT" = WALL THICKNESS  
 EG. 3/8" OD X 0.058 WALL = M6061T6T0.375W0.058  
 MATERIAL TOLERANCE: PER ANSI H35.2  $\triangle C$



RELEASED  
2013-07-02

C	COMPLETE REFORMAT, ADDED T6510 & T6511. ADDED AMS 4083, ASTM B210 & ASTM B241 ADDED MATERIAL TOLERANCE	AJS	13.06.12
B	ADD QQ-A-200/8 & QQ-A-225/8	CP	04.01.23
A	NEW ISSUE	DS	01.08.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED			
MFG. APPR.	DRAWING NO. M6061T6T		
APPROVED	TITLE 6061-T6 TUBING		
DE APPR.	SCALE NTS		
DATE	13.06.12		

DART AEROSPACE LTD  
 HAWKESBURY, ONTARIO, CANADA  
 SHEET 1 OF 1  
 COPYRIGHT © 2011 BY DART AEROSPACE LTD  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 T0.375W.035  
 DATE: 1/22/19

PO / BATCH NO.: P0042600/5154971

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 120ft  
 QUANTITY INSPECTED: 120ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"  
 THICKNESS RECEIVED: 0.375"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N	<u>AMS 4082</u>
CORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N	<u>HT: F002821120001</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>61</u> DATE: <u>FEB 20 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: M49394824-1		CUSTOMER PART NUMBER: 42276		PRODUCT DESCRIPTION: Drawn Seamless Tube/Pipe	
KAISER ORDER NUMBER: 227083	LINE ITEM: 001	SHIP DATE: 10/10/2018	KAISER LOT NUMBER: F00282781	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 427.000 LB	QUANTITY: 375.000 PCS	B/L NUMBER: 231323	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO:  TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA			SOLD TO:  TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00282781	0001	0001	45.0	37.9	19.5	N/A	N/A	N/A
F00282781	0002	0001	45.2	37.7	19.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D21582	.60	.27	.22	.05	.98	.10	.06	.03	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: OD: 0.5000"; Wall: 0.0580"; Round @  
AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED.  
This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
COMPLIES TO DIN EN 10204 JAN 2005  
No Weld Repair. Mercury Free.



### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00029750  
Kaiser Order Number: 227083  
Line Item: 001

# **KAISER ALUMINUM**

**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager







27 ENGLEHARD DRIVE  
 MONROE TWP NJ 08831  
 Tel: 609-655-4120  
 FAX: 6096552603

Invoice#: 60674273  
 Cust. PO#: P0042600  
 Incoterms: SHIPPING POINT  
 Frt. Terms: PREPAID  
 Ship Via: COMMON CARRIER

### COMMERCIAL INVOICE

<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON CANADA CN K6A 1K7 C  <b>Contact:</b> CHANTAL 16136321053	<b>Invoice Date:</b> 2/14/19
	<b>Ship Date:</b> 2/14/19
	<b>Payment Terms:</b> NET 30 DAYS
	<b>Ship To/Final Destination:</b> DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON ONTARIO CANADA CN K6A 1K7
<b>Freight Forwarder/Intermediate Ship To:</b>	

ITEM#/LINE#	DESCRIPTION	QUANTITY	UNIT	VALUE	SUBTOTAL
41879	D6061-T6 3/8 OD X .035 WA	120.000	FT	\$ 3.4000	\$ 408.00
			0 IN		
1	ALUMINUM TUBE ROUND	10.000	PC		
	PART NUMBER:				
	ECCN: EAR99				
	SCHEDULE B:7608.20.0030				
	ALUM PIPE/TUBE - SEAMLESS				
	NET WGT: 5.270 LBS				
	COUNTRY OF MFG: UNITED STATES				
42276	D6061-T6 1/2 OD X .058 WA	504.000	FT	\$ 2.1500	\$ 1083.60
			0 IN		
2	ALUMINUM TUBE ROUND	42.000	PC		
	PART NUMBER:				
	ECCN: EAR99				
	SCHEDULE B:7608.20.0030				
	EXPORT LICENSE NUMBER: NLR				
	EXPIRATION DATE: 00/00/00				
	TW METALS, LLC CERTIFIES THAT THE COUNTRY OR COUNTRIES OF MANUFACTURE INDICATED ABOVE IS TRUE AND CORRECT AS CONTAINED IN THE RECORDS OF TW METALS, LLC.				
	THESE ITEMS ARE CONTROLLED BY THE U.S. GOVERNMENT AND AUTHORIZED FOR EXPORT ONLY TO THE COUNTRY OF ULTIMATE DESTINATION FOR USE BY THE ULTIMATE CONSIGNEE OR END-USER(S) HEREIN IDENTIFIED. THEY MAY NOT BE RESOLD, TRANSFERRED, OR OTHERWISE DISPOSED OF, TO ANY OTHER COUNTRY OR TO ANY PERSON OTHER THAN THE AUTHORIZED ULTIMATE CONSIGNEE OR END-USER(S), EITHER IN THEIR ORIGINAL FORM OR AFTER BEING INCORPORATED INTO OTHER ITEMS, WITHOUT FIRST OBTAINING APPROVAL FROM THE U.S. GOVERNMENT OR AS OTHERWISE AUTHORIZED BY U.S. LAW AND REGULATIONS.				
	Page 1				
	CONTINUE				



27 ENGLEHARD DRIVE  
 MONROE TWP NJ 08831  
 Tel: 609-655-4120  
 FAX: 6096552603

Invoice#: 60674273  
 Cust. PO#: PO042600  
 Incoterms: SHIPPING POINT  
 Frt. Terms: PREPAID  
 Ship Via: COMMON CARRIER

### COMMERCIAL INVOICE

<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON CANADA CN K6A 1K7 C  <b>Contact:</b> CHANTAL 16136321053	<b>Invoice Date:</b> 2/14/19
	<b>Ship Date:</b> 2/14/19
	<b>Payment Terms:</b> NET 30 DAYS
<b>Freight Forwarder/Intermediate Ship To:</b>	<b>Ship To/Final Destination:</b> DART AEROSPACE LTD 1270 ABERDEEN ST HAWKSBURY ON ONTARIO CANADA CN K6A 1K7

ITEM# / LINE#	DESCRIPTION	QUANTITY	UNIT VALUE	SUBTOTAL
	ALUM PIPE/TUBE - SEAMLESS			
	NET WGT: 47.719 LBS			
	COUNTRY OF MFG: UNITED STATES			
	QUANTITY AND TYPE OF BOXES:			
	1 REDDICRATE			
	150.0000 X 4.0000 X 4.0000			
	TOTAL WGT: 82.989 LBS			
	GROSS WGT: 82.989 LBS			
<p align="center"><b>EXPORT LICENSE NUMBER: NLR</b>  <b>EXPIRATION DATE: 00/00/00</b></p> <p>TW METALS, LLC CERTIFIES THAT THE COUNTRY OR COUNTRIES OF MANUFACTURE INDICATED ABOVE IS TRUE AND CORRECT AS CONTAINED IN THE RECORDS OF TW METALS, LLC.</p> <p>THESE ITEMS ARE CONTROLLED BY THE U.S. GOVERNMENT AND AUTHORIZED FOR EXPORT ONLY TO THE COUNTRY OF ULTIMATE DESTINATION FOR USE BY THE ULTIMATE CONSIGNEE OR END-USER(S) HEREIN IDENTIFIED. THEY MAY NOT BE RESOLD, TRANSFERRED, OR OTHERWISE DISPOSED OF, TO ANY OTHER COUNTRY OR TO ANY PERSON OTHER THAN THE AUTHORIZED ULTIMATE CONSIGNEE OR END-USER(S), EITHER IN THEIR ORIGINAL FORM OR AFTER BEING INCORPORATED INTO OTHER ITEMS, WITHOUT FIRST OBTAINING APPROVAL FROM THE U.S. GOVERNMENT OR AS OTHERWISE AUTHORIZED BY U.S. LAW AND REGULATIONS.</p>				
		Payable in US Dollars		1491.60
	Page 2			

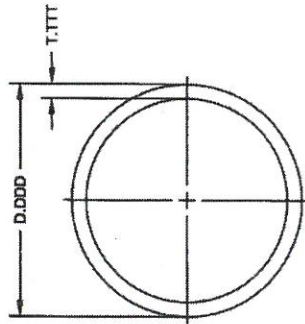


Line 2  
M6061T6T0.500W.058

PURCHASE MATERIAL: M6061T6T0.500W.058 SEAMLESS TUBING  
 SPECIFICATION: WW-T-70008  
 OR QQ-A-200/8 OR QQ-A-225/8  
 OR AMS 4080 OR AMS 4082 OR AMS 4083  
 OR ASTM B210 OR ASTM B241

PART NUMBER: M6061T6T0.500W.058

WHERE "D.DDD" = OD IN INCHES  
 "T.TTT" = WALL THICKNESS  
 EG. 3/8" OD X 0.058 WALL = M6061T6T0.375W0.058  
 MATERIAL TOLERANCE: PER ANSI H35.2



RELEASED  
R 2013-07-02

C	COMPLETE REFORMAT. ADDED T6510 & T6511. ADDED AMS 4083. ASTM B210 & ASTM B241 ADDED MATERIAL TOLERANCE	AJS	13.06.12
B	ADD QQ-A-200/8 & QQ-A-225/8	CP	04.01.23
A	NEW ISSUE	DS	01.06.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	W		
MFG. APPR.	M6061T6T		
APPROVED	W		
DE APPR.	W		
DATE	13.06.12		
DART AEROSPACE LTD HAWESBURY, ONTARIO, CANADA			
REV. C			
DRAWING NO. M6061T6T			
SHEET 1 OF 1			
TITLE			
6081-T6 TUBING			
SCALE			
NTS			
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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176 TO 500W. 058

PO / BATCH NO.: P0042600/S154972

DATE: 19/02/20

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.500"

QUANTITY RECEIVED: 504 FT

THICKNESS RECEIVED: 0.500"

QUANTITY INSPECTED: 504 FT

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> N	AMS 4082
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	HT-F002827810001
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>61</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <b>FEB 20 2019</b>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in